

OP-35 OIL

GENERAL FEATURES:

OP-35 plastic machining oil is manufactured basing on sulphured mineral oil and antioxidative and anticorrosive additives as well as additives improving lubricating properties.

APPLICATION:

OP-35 is used as cooling and lubricating fluid in cold forging.

PARAMETERS	UNIT	TYPICAL VALUES
Kinematic viscosity at 50°C	mm ² /s	56
Ignition temperature	°C	184
Saponification number	mg KOH/g	10.0

NOTE:
Physicochemical parameters listed in the table are typical values. Real values are stated in quality control certificates attached to each product lot.

